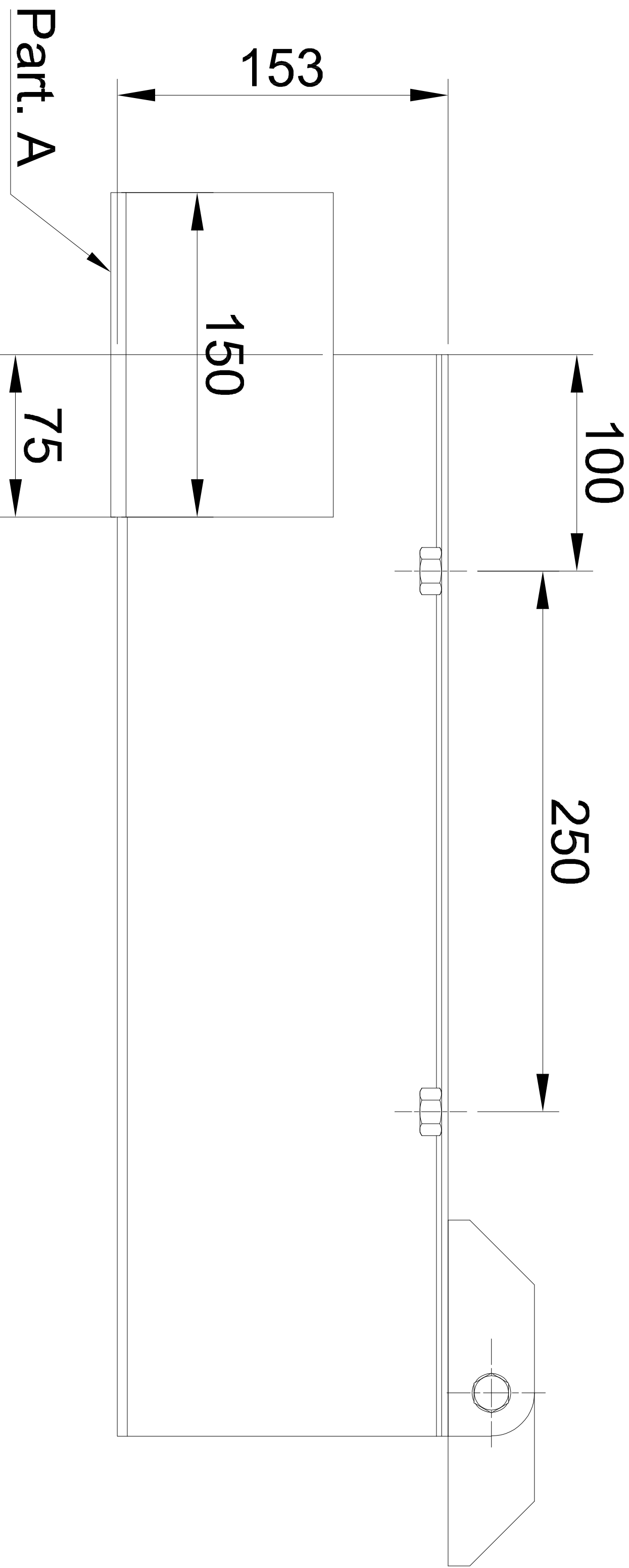


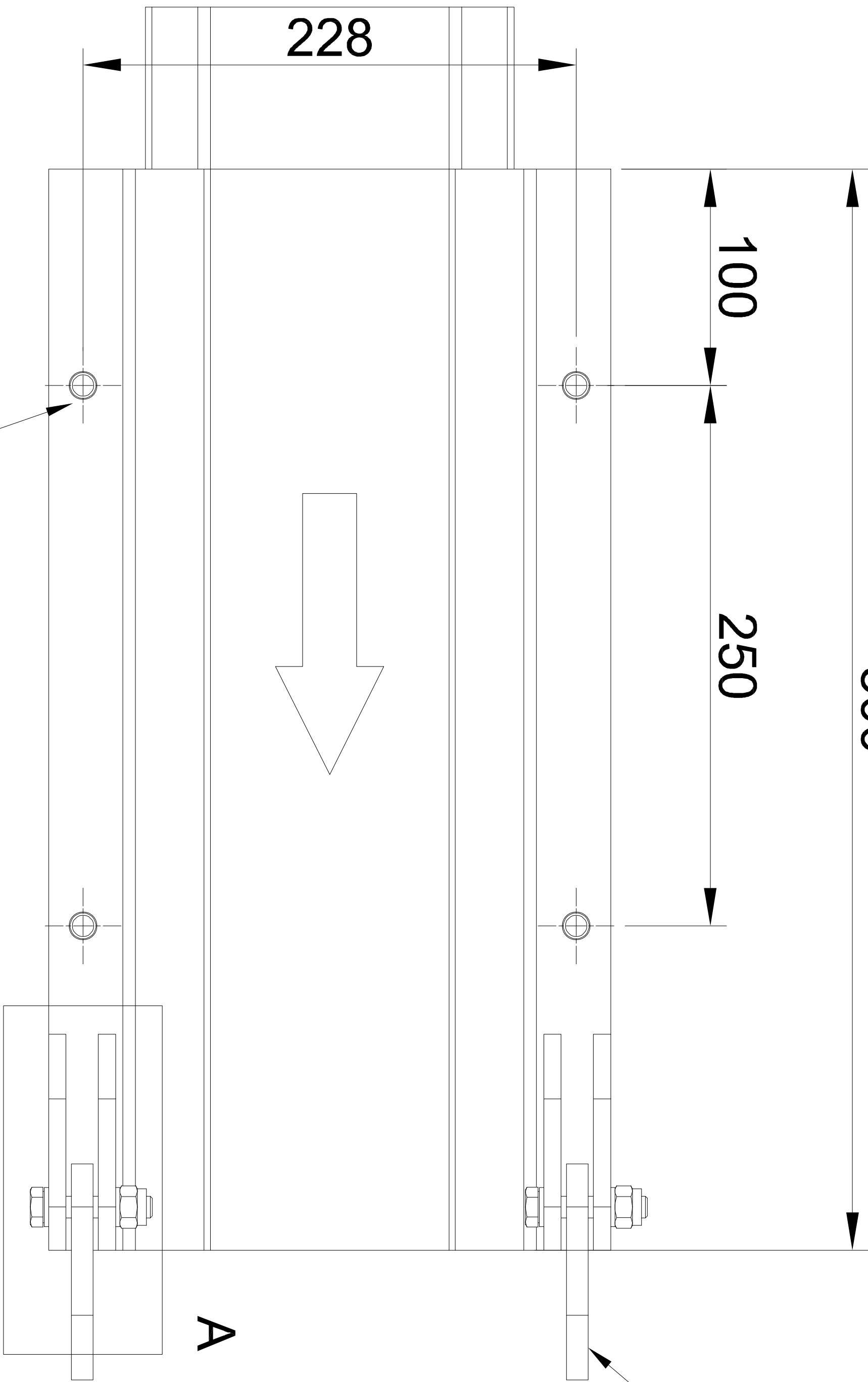
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)					
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)					
Size	above	Gruppo di dimensioni	oltre	fino a	Scostamenti
	up to				
Tolerance			-	6	±0.1
			6	30	±0.2
			30	120	±0.3
			120	400	±0.5
			400	1000	±0.8
			1000	2000	±1.2
			2000	4000	±2
			4000		±3

REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI		
Chamfer	0.5x45°	R=0.5
Smusso		



500

n°2 60-24-00B-106



n°4 dadi M12 UNI 5588 da saldare
n°4 Nut M12 UNI 5588 to be welded

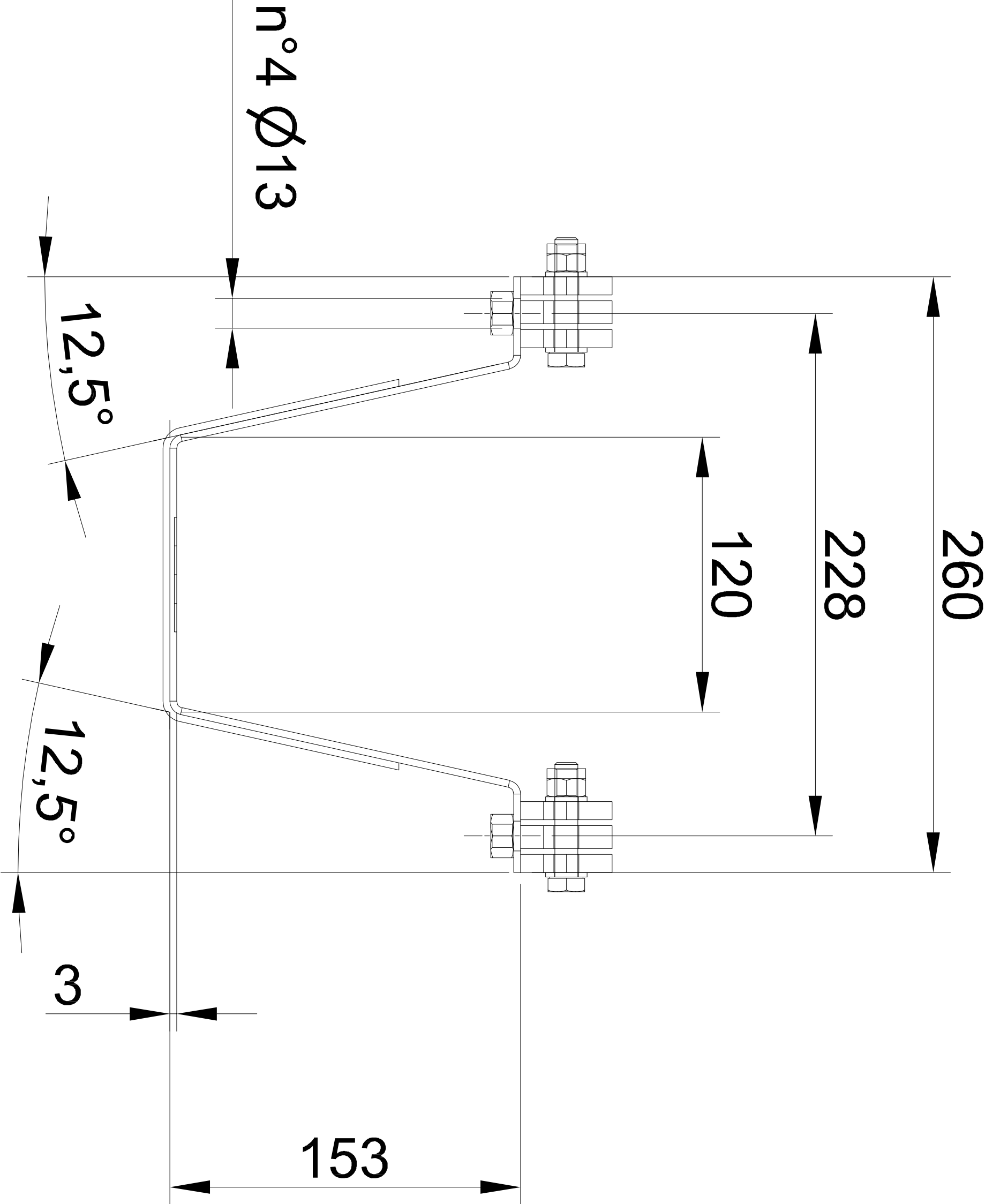
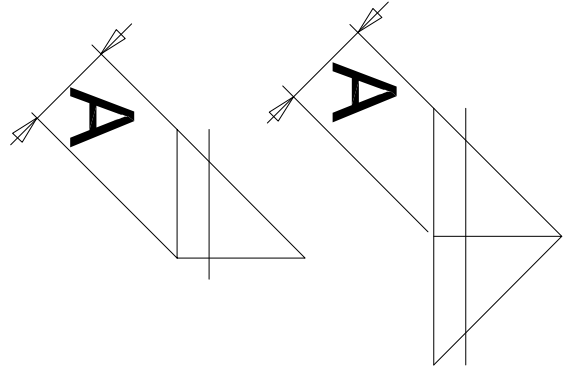
Saldare
Welding

N°2 Pz. 60-24-00B-106
Supplied screwed with
screw VTE M10x50
n°2 washer M10
+ Self-lockin Nut M10

NORME GENERALI DI SALDATURA GENERAL RULES FOR WELDED JOINTS

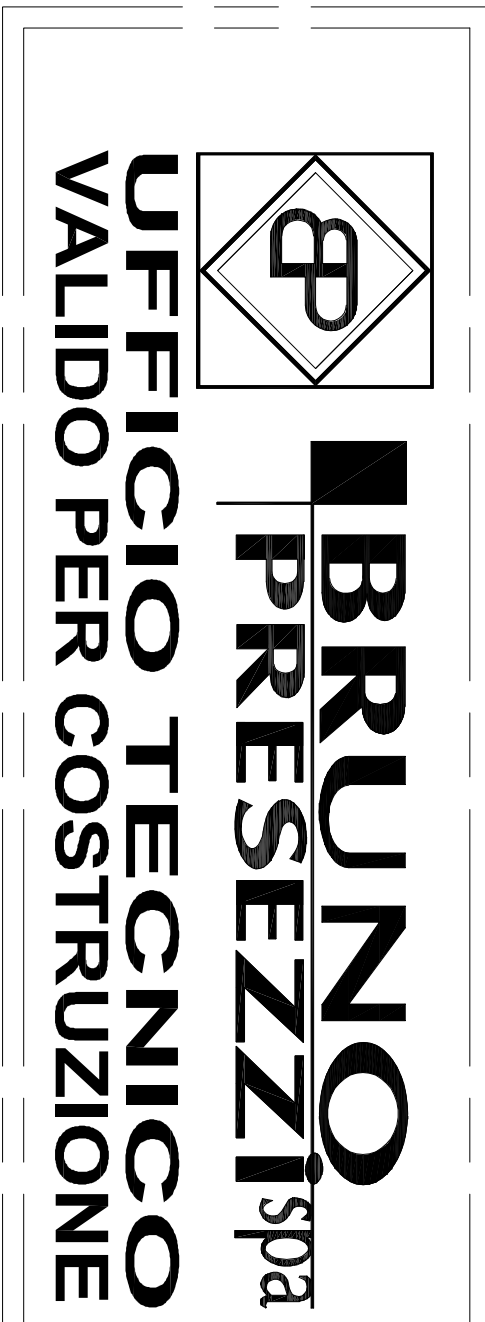
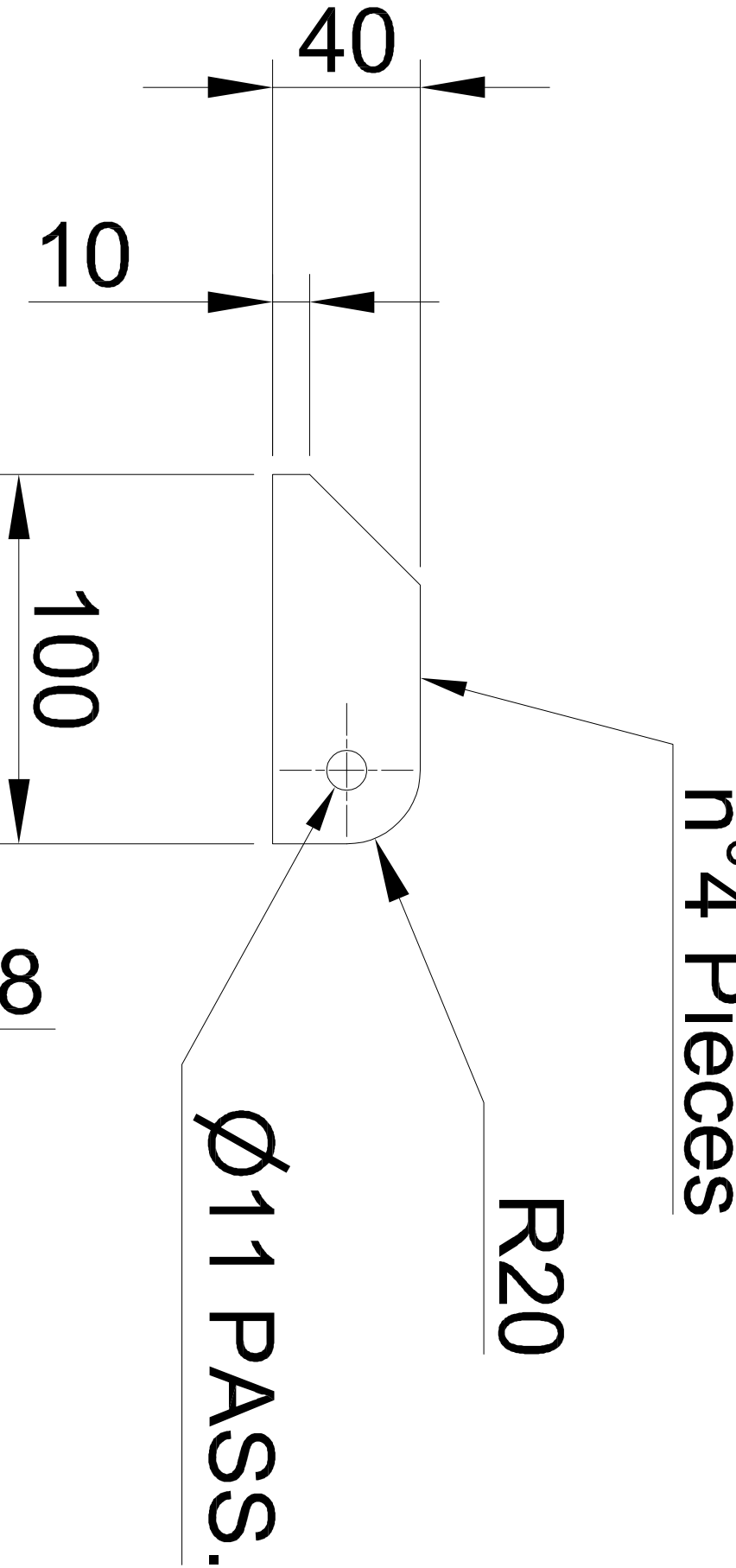
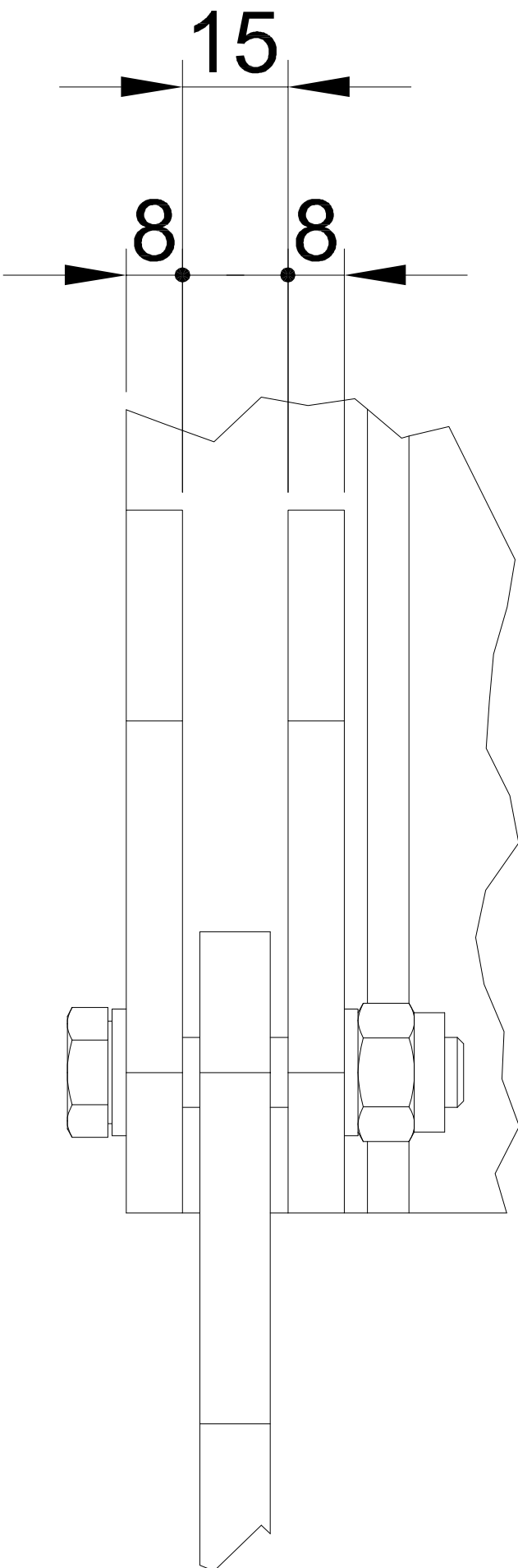
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON AL TRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



Part. A - Da Saldare
Part. A - To be welded

A (0,40 : 1)



23/09/2025		Q.TA'	DATA	COMMESSA N.	DIS. ASSIEME
S.P.	R.V.	R.V.	Descrizione:	<div>Canale di scarico con ribaltamento (Overturning discharge channel)</div>	
Disegnato	Verificato	Autorizzato			
			Disegno N.		
			60-24-00B-103		
			Scala:	1 : 5	
			Revisione:	0	
			Foglio:	1 di 1	
A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno					A3
Via per Omago 8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY Tel. 0391635021 FAX 03916081373 - e-mail: bruno.prezzi@brunoprezzi.com					